



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D2534

Job Sheet 171755



Part No: D2534

Job Qty: 90 ea

Part Name: Lock Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-06-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	90 Ea		2/17/18	0.00	0.00	Start Up Waterjet		DE 18/02/10
100	Waterjet	90 pcs		2/19/18	0.00	3.76	Waterjet1		DE 18/02/10
110	QC	90 pcs		2/19/18	0.00	0.00	QC2 Waterjet-4		DE 18/02/10
120	QC	90 pcs		2/19/18	0.00	0.00	QC8		DE 18/02/10
130	Packaging	90 pcs		2/19/18	0.00	0.00	Packaging3		DE 18/02/10
140	QC21-SA	90 Ea		2/19/18	0.00	0.00	QC21		DE 18/02/10

Part Op 100 - 1-Cut as per Dwg D2534
Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA004

DE 18/02/10
DE 18/02/10
DE 18/02/10
DE 18/02/10
DE 18/02/10
DE 18/02/10

FEB 13 2018
FEB 14 2018

21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	3.8430 sf (.0427 ea)	90-Start up Operation	

5032211 44

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	4	34	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Plate	0.447inches	+ 0.006 - 0.001	0.453 0.446	
2	Lock Plate	0.500inches ± 0.010	0.510 0.490		
3	Lock Plate	0.173inches ± 0.010	0.183 0.163		
4	Lock Plate	0.096inches ± 0.010	0.106 0.086		
5	Lock Plate	0.125inches ± 0.010	0.135 0.115		
7	Lock Plate	0.200inches ± 0.010	0.210 0.190		
8	Lock Plate	0.125inches ± 0.010	0.135 0.115		

Plex 2/8/18 12:56 PM Dart.Gagnon.Michelle

DART
AEROSPACE
S041088

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Lock Plate

PART NO: D2534
Original Serial #: S041088
Revision:
Operation:
Change No:

Start up Operation

02/10/18
Job No: 171755